



Product Formulation

Foaming Face Wash

PHC-PF-19-060

Sulfate-free facial wash for gentle yet effective cleaning. Does not leave your face dry after using.

Phase	Ingredient	INCI	Function	%
A1	Distilled Water	Aqua	Diluents	qs
A2	Glysoft RG	Glycerin	Humectant	5.00
A3	Methylglycinediacetic Acid	Methylglycinediacetic Acid	Chelating Agent	0.10
A4	Sufravon 869	Potassium Cocoate	Surfactant	5.00
A5	Suframide HF850	Cocamide MEA	Surfactant	1.00
A6	Sufrosoft CB30	Cocamidopropyl Betaine	Surfactant	5.00
A7	Phenoxyethanol (and) Ethylhexylglycerin	Phenoxyethanol (and) Ethylhexylglycerin	Preservative	0.80
B1	Fragrance		Fragrance	0.50
B2	PEG-40 HCO	PEG-40 Hydrogenated Castor Oil	Solubilizer	0.50
C1	Citric Acid (10% sol'n)	Citric Acid	pH Adjuster	qs
TOTAL				100.00

Formulation Benefits

- ✓ Gentle
- ✓ High-foaming formulation

Key Ingredients

Sufravon 869

- ✓ 100% Plant-based Ingredients
- ✓ Wide compatibility with different surfactants
- ✓ ISO-16128: 100%



Suframide HF850

- ✓ Foam and viscosity building
- ✓ Nitrosamine-free
- ✓ ISO-16128: 77%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

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Procedure

- 1 In main mixing vessel add all ingredients under Phase A one by one while mixing at appropriate speed until solution is clear and homogenous.
- 2 In a separate beaker combine Phase B. Mix until clear and homogenous. Add to bulk while mixing. Endpoint should be a clear solution.
- 3 Adjust pH using 10% citric acid solution.

Specification

Appearance	Clear
pH	6.50

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