

Sustainable Products

Formulation Book



TABLE OF CONTENTS

MILD AND NATURAL	3	MEN'S GROOMING	57
Baby Intensive Cream	4	Scalp Moisturizer with SPF30	58
Cocolatum Calamine	6	Shaving Cream	60
Scalp Moisturizing Shampoo	8	Oil-Based Hair Pomade	62
Kids Bath Jelly	10	Beard Bar Shampoo	64
Kids Waterproof SPF Stick	12	Beard Oil	66
FACE & SKIN CARE	15	INTIMATE CARE	69
Cleansing Butter	16	pH Balanced Intimate Wash	70
Coco Bi-phase Cleanser	18	Oil-based Lubricant	72
Coco Sugar Lip Scrub	20	Sex Toy Cleaner	74
Egg Lip Balm			
- Grape Lemonade	22	ECO-FRIENDLY	77
- Apple Peach Cobbler	24	Disinfecting Spray	78
- Vanilla Mint	26	Liquid Laundry	80
		Dishwashing Round	82
BODY WELLNESS	29	Toilet Bowl Cleaner	84
Coconut Butter Body Wash	30	Fabric Conditioner	86
Balancing Body Oil Cake	32		
Sunscreen Stick	34		
Upcycled Coffee Face & Body Scrub	36		
Silica Sand Body Scrub	38		
Tinted Sunscreen			
- Bronze Glow	40		
- Warm Sand	42		
SCALP & HAIR CARE	45		
Hair Serum	46		
Egg Bar Shampoo	48		
Conditioner Bar	50		
HEALTHIER TEETH & GUMS	53		
Refreshing Natural Mouthwash	54		



Mom and Baby Essentials

Mild and Natural

PRODUCT FORMULATION

Baby Intensive Cream

PHC-PF-23-089

This moisturizer relieves dryness and soothes baby's skin while adding powerful moisturizing actives and nourishing prebiotics. It incorporates Cocolatum 503, a vegan skin protectant and intense moisturizer.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	63.60
A2	Carbomer	Carbomer	Thickener	0.25
A3	Glysoft RG	Refined Glycerin	Humectant	10.00
A4	Methylglycinediacetic Acid	Methylglycinediacetic Acid	Chelating Agent	0.10
B1	Emulsier GMS 100	Glyceryl Stearate	Emulsifier	3.50
B2	Cetearyl Oliviate (and) Sorbitan Oliviate	Cetearyl Oliviate (and) Sorbitan Oliviate	Emulsifier	3.00
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	2.50
B4	Cocolatum 503	Cocoglycerides (and) Euphorbia cerifera (Candelilla) Wax (and) Oryza sativa (Rice) Bran Wax	Emollient Base	8.00
B5	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	2.00
B6	Sunflower Wax	Helianthus annuus (Sunflower) Seed Wax	Thickener	0.15
C1	Tapioca Starch (and) Polymethylsilsesquioxane	Tapioca Starch (and) Polymethylsilsesquioxane	Sensory Modifier	2.50
D1	NatPro 9000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate (and) Capylhydroxamic Acid	Preservative	1.00
D2	Inulin (and) Alpha-glucan Oligosaccharide	Inulin (and) Alpha-glucan Oligosaccharide	Prebiotic Active	0.50
D3	Saccharide Isomerate	Saccharide Isomerate	Skincare Active	1.00
D4	Vitamin E	Tocopheryl Acetate	Antioxidant	0.50
D5	Fragrance		Fragrance	0.40
D6	Vitamin B5	Panthenol	Skincare Active	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Smoothing and moisturizing
- ✓ With prebiotics, skin moisturizers
- ✓ Free from synthetic preservatives

Key Ingredients

Cocolatum 503

- ✓ 100% Plant-derived and vegan
- ✓ Outstanding spreadability
- ✓ Silky skin-feel
- ✓ ISO 16128: 100%



Glyzer CT200

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing and suitable for sensitive skin
- ✓ ISO 16128: 100%



NatPro 9000

- ✓ Natural preservative and anti-microbial active
- ✓ Natural co-emulsifier and superfatting active
- ✓ Effective at pH from 4.0 to 7.0
- ✓ ISO 16128: 98%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🌐 <https://natura-aeropack.com>



Procedure

- 1 In the main vessel, disperse the carbomer in water. Add the rest of Phase A and mix until homogeneous. Begin heating to up to 75°C.
- 2 In a separate container, add Phase B and melt up to 75°C until homogeneous.
- 3 Once both have the same temperature, add Phase B gradually into Phase A. Mix for a few minutes then lower the temperature to 55°C. Expect a rise in viscosity.
- 4 Add C1 and then homogenize for 10 minutes at 6000 rpm.
- 5 Return to mixing and allow to cool to less than 40°C.
- 6 Add Phase D one at a time, then fill according to the desired packaging.

Specification

Appearance	Emulsion
pH (as is)	4.9 - 5.5
Density	0.95 - 1.00
Viscosity (mPas)	1,022,000

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232
☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>

PRODUCT FORMULATION

Cocolatum Calamine

PHC-PF-23-090

Our Cocolatum Calamine cream uses a coconut-derived petrolatum replacement, which gives better biocompatibility and serves as a natural alternative. Our formulation also includes Emulsier GML and NatPro 7000 to serve as antibacterial and antifungal, respectively.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	74.95
A2	Zinc Oxide	Zinc Oxide	Active	22.00
A3	Menthol Crystals	Menthol	Cooling Agent	0.50
A4	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	0.44
A5	Red Iron Oxide		Pigment	0.03
A6	Yellow Iron Oxide		Pigment	0.08
A7	Emulsier GML	Glyceryl Laurate	Active	1.00
A8	NatPro 7000	Glyceryl Undecylenate	Anti-fungal	1.00
	TOTAL			100.00

Formulation Benefits

- ✓ Fast acting soothing effect
- ✓ Petroleum-free
- ✓ Uses natural actives

Key Ingredients

Cocolatum 501

- ✓ 100% Plant-derived
- ✓ Outstanding spreadability and skin-feel
- ✓ ISO 16128: 100%



Glyzer CT200

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing and suitable for sensitive skin
- ✓ ISO 16128: 100%



NatPro 7000

- ✓ Natural preservative booster and anti-microbial active
- ✓ Natural co-emulsifier and superfatting active
- ✓ ISO 16128: 100%



Emulsier GML

- ✓ High monoglyceride content of 40% for effective control of microbial organism.
- ✓ ISO 16128: 100%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🌐 <https://natura-aeropack.com>



Procedure

-
- 1 Add ingredients A1 to A6 successively while mixing until homogeneous, heat to 65°C.
 - 2 Homogenize at 6000 rpm for 10 minutes or until pigments and zinc oxide are evenly dispersed.
 - 3 At around 55°C, add **Emulsier GML** and **NatPro 7000**, continue mixing until homogeneous.
-

Specification

Appearance	Thick reddish pink paste
Density	0.95 - 1.00

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232
☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>

PRODUCT FORMULATION

Scalp Moisturizing Shampoo

PHC-PF-23-204-001

Experience a good and tangle-free wash for your hair made from sustainable coconut-based ingredients. Contains natural active ingredients to help the scalp maintain its natural microbiome.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	
A2	Polyquaternium-10	Polyquaternium-10	Conditioning Agent	0.50
A3	Glysoft RG	Glycerin	Humectant	2.00
A4	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.10
A5	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Surfactant	15.00
A6	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Co-Surfactant	10.00
A7	Sodium Cocoyl Glutamate	Sodium Cocoyl Glutamate	Co-Surfactant	20.00
A8	Glysoft SF	Cocoglycerides	Superfating Agent	1.00
A9	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
A10	Cetearyl Oliviate, Sorbitan Oliviate	Cetearyl Oliviate, Sorbitan Oliviate	Emulsifier	1.00
A11	Pearlux EGMS	Ethylene Glycol Monostearate	Pearlizing, Opacifier	1.50
A12	Peppermint Oil	<i>Mentha Piperita</i> (Peppermint) Oil	Active	0.25
A13	Fragrance		Parfum	0.30
A14	D-Panthenol	D-Panthenol	Humectant	0.50
A15	Saccharide Isomerate	Saccharide Isomerate	Active	0.50
A16	Citric Acid	Citric Acid	pH Adjuster	0.90
	TOTAL			100.00

Formulation Benefits

- ✓ Made from sustainable coconut-based ingredients
- ✓ Rich satisfying foam
- ✓ Made with anti-frizz conditioning agents

Key Ingredients

Glysoft SF

- ✓ Skin Conditioner
- ✓ Foam booster and stabilizer
- ✓ Provides superfating function
- ✓ ISO 16128: 100%

Pearlux EGMS

- ✓ Lustrous sheen effect on the finished product
- ✓ Compatible with most anionic, non-ionic and cationic surfactants
- ✓ ISO 16128: 85%

NatPro 8000

- ✓ Natural preservative and anti-microbial active
- ✓ Effective at pH 4.0 – 7.0
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100%

Sufrosoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Stable over wide pH range
- ✓ ISO 16128: 63%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

1	In an appropriate container, load distilled water. Start agitation.
2	Add polyquaternium-10. Mix continuously until fully dissolved.
3	Add ingredients from Phase A3 to A9 one by one while mixing and while heating up to 70 - 75°C.
4	At the target temperature add Cetearyl Oliviate (and) Sorbitan Oliviate and Pearlux EGMS . Mix until homogenous. Cool down to 40 - 45°C.
5	Add remaining ingredients from A12 to A14. Mix until homogenous.
6	Fill in the desired container.

Specification

Appearance	Opaque liquid
pH (as is)	5.54
Viscosity (mPas)	2,460 (S#62 @6 rpm)

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Kids Bath Jelly PHC-PF-22-231

Wiggly foaming soap jelly for kids that contains naturally derived surfactants. It is easy to apply and fun to use for kids.

Phase	Ingredient	INCI	Function	%
A1	Glysoft RG	Glycerin	Humectant	45.00
A2	Carrageenan	Carrageenan	Gelling Agent	2.30
A3	Water	Aqua	Diluent	15.846
B1	Sufravon 869	Potassium Cocoate	Surfactant	27.00
B2	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Co-Surfactant	5.00
B3	Lauryl Glucoside	Lauryl Glucoside	Co-Surfactant	4.00
B4	10% Green Colorant	CI 19140 (and) CI 42051	Colorant	0.044
B5	Fragrance	Parfum	Fragrance	0.50
B6	Potassium Sorbate	Potassium Sorbate	Preservative	0.025
B7	Sodium Benzoate	Sodium Benzoate	Preservative	0.10
B8	Citric Acid	Citric Acid	pH Modifier	0.185
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Gentle cleansing
- ✓ Non-drying
- ✓ Fun and engaging format

Key Ingredients

Sufravon 869

- ✓ 100% plant-based ingredients
- ✓ Wide compatibility with different surfactants
- ✓ ISO 16128: 100%

Sufrasoft HS100

- ✓ High-foaming amphoteric surfactant
- ✓ Stable over wide pH range
- ✓ ISO 16128: 63%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In main mixing vessel, combine **Glysoft RG** and Carrageenan and mix until homogenous. Endpoint should be a slurry.
- 2 In a separate vessel, combine all ingredients under Phase B. Endpoint must be a clear homogenous liquid.
- 3 Add Phase B to Phase A. Mix until homogenous.
- 4 Heat up to 90 - 100°C. Sample must be clear and no bubbles.
- 5 While hot, pour into heat resistant container or mold. Allow to cool.

****NOTE:** Product congeals almost immediately once exposed to cooler temperatures.

Specification

Appearance	Clear, gelatinous solid
pH	7.18

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Kids Waterproof SPF Stick

PHC-PF-23-212

This sunscreen stick is made for kids, using a combination of chemical and mineral filters with a cocolatium base. Cocolatum 501 is clinically proven to be mild, gentle and hypoallergenic as well as able to heal diaper rashes in 24 to 48 hours.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient	30.75
A2	Glyzer CE100	Isoamyl Laurate	Emollient	13.00
A3	Glyzer CT600	Tricaprylin	Emollient	3.00
A4	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	8.00
B1	Titanium Dioxide (and) Cyclopentasiloxane	Titanium Dioxide (and) Cyclopentasiloxane	UV Filter	15.00
B2	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	UV Filter	7.50
B3	Homosalate	Homosalate	UV Filter	15.00
B4	Avobenzene	Avobenzene	UV Filter	3.00
B5	Tapioca Starch (and) Polymethylsilsesquioxane	Tapioca Starch (and) Polymethylsilsesquioxane	Rheology Modifier	3.00
C1	Emulsier GMO	Glyceryl Oleate	Film-Former	3.50
C2	Glysoft RG	Refined Glycerin	Humectant	2.00
C3	Fragrance		Fragrance	0.40
C4	Vitamin E	Vitamin E	Anti-oxidant	0.50
C5	Sunflower Oil	<i>Heliathus annuus</i> (Sunflower) Seed Oil	Skincare Active	0.20
TOTAL				100.00

Formulation Benefits

- ✓ Stick format for easy on the go application
- ✓ Combo of chemical and mineral UV filters
- ✓ Coconut functional ingredients

Key Ingredients

Cocolatum 501

- ✓ Petrolatum replacement
- ✓ Clinically proven to heal diaper rash in 24 to 48 hours
- ✓ Clinically proven to heal diaper rash in 24 to 48 hours
- ✓ ISO 16128: 100%

Glyzer CT600

- ✓ Dry-oil sensory
- ✓ Best for light skinfeel
- ✓ Excellent fragrance carrier
- ✓ ISO 16128: 100%

Emulsier GMO

- ✓ Skin conditioner & co-emulsifier
- ✓ Light color and low odor
- ✓ Liquid form
- ✓ Can be used in formulation as a natural film-former
- ✓ ISO 16128: 100%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 Load Phase A and melt until homogeneous.
 - 2 Lower temperature to around 60°C then add Phase B and mix until evenly dispersed.
 - 3 In a separate container, mix Phase C until homogenous and add to the main vessel.
 - 4 Fill into desired containers.
-

Specification

Appearance	Solid stick
Color	White

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>



Face and Skin Care

Cleanse and Nourish

PRODUCT FORMULATION

Cleansing Butter

PHC-PF-23-091

Our soft, creamy Cocolatum-based cleansing butter uses coconut-derived emollients that provide effective solvency and moisturization for this unique sensory makeup remover.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	20.00
A2	Sorbeth-30 Tetraoleate	Sorbeth-30 Tetraoleate	Emulsifier	22.00
A3	Dextrin Palmitate	Dextrin Palmiate	Thickener	5.00
A4	Ethyl Ascorbic Acid	Ethyl Ascorbic Acid	Skincare Active	1.00
A5	Polyglyceryl-10 Caprylate	Polyglyceryl-10 Caprylate	Solubilizer	2.50
A6	Cocolatum 503	Cocoglycerides (and) <i>Euphorbia cerifera</i> (Candelilla) Wax (and) <i>Oryza sativa</i> (Rice) Bran Wax	Emollient Base	47.30
A7	Sorbitan Olivatate	Sorbitan Olivatate	Emulsifier	1.50
A8	Pigments		Pigments	q.s.
A9	Fragrance		Fragrance	0.70
	TOTAL			100.00

Formulation Benefits

- ✓ Unique sensory
- ✓ Moisturizing
- ✓ Brightening active
- ✓ Easily emulsifies

Key Ingredients

Cocolatum 503

- ✓ 100% Plant-derived and vegan
- ✓ Outstanding spreadability
- ✓ Silky skin-feel
- ✓ ISO 16128: 100%



Glyzer CT200

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing and suitable for sensitive skin
- ✓ ISO 16128: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 Pre-disperse dextrin palmitate thickener in **Glyzer CT200** and Sorbeth-30 Tetraoleate. Begin heating to 65°C.
- 2 Add A4 to A8 and mix while maintaining the elevated temperature. Homogenize for 15 minutes at 6000 rpm until no small lumps remain.
- 3 At 55°C, add fragrance, then immediately fill into desired containers and allow to cool down & set overnight.

Specification

Appearance	Soft balm
Color	May vary depending on pigments used
Density	0.95 - 1.00

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Coco Bi-phase Cleanser

PHC-PF-23-088

A silicone-free facial cleanser that is based on **Glyzer CT200**. It gently removes make-up without heavy feel. It contains natural glycerin that acts as humectant.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluents	47.96
A2	Sodium Chloride	Sodium Chloride	Stabilizer	0.50
A3	Epsom Salt	Magnesium Sulfate	Stabilizer	0.50
A5	Glysoft RG	Glycerin	Humectant	5.00
A6	Aloe Vera Extract	<i>Aloe Barbadensis</i> leaf juice	Active	0.50
A7	Sufraquat BK50	Benzalkonium Chloride	Preservative	0.04
B1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Cleanser	22.50
B2	Dicaprylyl Ether	Dicaprylyl Ether	Cleanser	22.50
B3	Fragrance	Fragrance	Aesthetic	0.50
B4	Oil-Based Colorant		Aesthetic	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Excellent cleansing properties
- ✓ Silicone-free formulation
- ✓ With natural moisturizer, non-drying and smooth after skin feel

Key Ingredients

Glyzer CT200

- ✓ 100% Plant-derived
- ✓ Soothes the skin
- ✓ Moisturizing
- ✓ Non-greasy
- ✓ High lauric acid content



Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128: 100%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

-
- 1 In a clean container, mix ingredients in Phase A. Make sure to dissolve each ingredient before after each addition. Adjust pH to 5.0 – 6.0
 - 2 In a separate container, mix ingredients in Phase B.
 - 3 Fill Phase A in a container followed by Phase B.
-

Specification

Appearance	Bi-Phase Liquid
pH (water phase)	5.50

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Coco Sugar Lip Scrub

PHC-PF-23-092

Our lip scrub uses Cocolatum 501 and Glyzer CT200 for a natural solution to your chapped and flaky lips. This is a versatile formulation that allows you to add your desired flavors and pigments.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	2.50
A2	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	76.90
A3	Pigments		Pigments	q.s.
A4	White Sugar	Sucrose	Exfoliant	20.00
A5	Flavor		Flavor	0.60
	TOTAL			100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Can be made into many variants
- ✓ Petrolatum-free

Key Ingredients

Cocolatum 501

- ✓ Naturally derived and biodegradable
- ✓ Outstanding spreadability
- ✓ Silky skin-feel
- ✓ ISO 16128: 100%



Glyzer CT200

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing and suitable for sensitive skin
- ✓ ISO 16128: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

-
- 1 Melt Glyzer CT200 and Cocolatum 501, mix until homogeneous at 55°C.

 - 2 Add the pigments and white sugar, then mix until homogeneous.

 - 3 Fill into desired containers before totally cooling down.

Specification

Appearance	Grainy paste
Color	May vary depending on pigments used
Density	0.95 – 1.05

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Egg Lip Balm (Grape Lemonade)

PHC-PF-23-061

This Cocolatum 503 based lip balm is a vegan & petrolatum-free version of your daily lip care staple. It uses our unique coconut-derived emollient, Glyzer CT200, for a smooth glide. It provides moisture and smoothening effects on your lip, available in fun flavors reminiscent of the summertime of your childhood.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Euphorbia cerifera</i> (Candelilla) Wax (and) <i>Oryza sativa</i> (Rice) Bran Wax	Emollient	89.72
A2	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	6.00
A3	Cetearyl Alcohol	Cetearyl Alcohol	Emollient	2.00
A4	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	1.00
B1	Brilliant Blue 40	CI 42090	Pigment	0.06
B2	Red 28 Lake	CI 45410	Pigment	0.12
B3	Grape Flavor		Flavor	0.30
B4	Lemon Flavor		Flavor	0.30
B5	Vitamin E Acetate		Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Vegan formulation
- ✓ Petrolatum-free
- ✓ Contains lauric acid
- ✓ Moisturizes lips

Key Ingredients

Cocolatum 503

- ✓ 100% Plant-derived
- ✓ Outstanding spreadability
- ✓ Contains lauric acid
- ✓ Cruelty-free & vegan



Glyzer CT200

- ✓ 100% Plant-derived
- ✓ Soothes the skin
- ✓ Moisturizing
- ✓ Non-greasy
- ✓ High lauric acid content



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

1	Load Cocolatum 503 and heat to 80°C with constant mixing.
2	Add the rest of Phase A and mix until homogeneous.
3	Dispense the pigments and homogenize for 10 minutes at 6,000 rpm.
5	Allow mixture to cool to 75°C and add flavors and Vitamin E Acetate.
6	Immediately fill into desired containers to rapidly cool.

Specification

Appearance	Solid balm
Color	Dark purple
Odor	Characteristic odor

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Egg Lip Balm (Apple Peach Cobbler)

PHC-PF-23-062

This Cocolatum 503 based lip balm is a vegan & petrolatum-free version of your daily lip care staple. It uses our unique coconut-derived emollient, Glyzer CT200, for a smooth glide. It provides moisture and smoothening effects on your lip, available in fun flavors reminiscent of the summertime of your childhood.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Euphorbia cerifera</i> (Candelilla) Wax (and) <i>Oryza sativa</i> (Rice) Bran Wax	Emollient	89.06
A2	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	6.00
A3	Cetearyl Alcohol	Cetearyl Alcohol	Emollient	2.00
A4	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	1.00
B1	Red 28 Lake	CI 45410	Pigment	0.06
B2	Yellow Iron Oxide	CI 77492	Pigment	0.08
B3	Apple Flavor		Flavor	0.30
B4	Peach Flavor		Flavor	1.00
B5	Vitamin E Acetate		Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Vegan formulation
- ✓ Petrolatum-free
- ✓ Contains lauric acid
- ✓ Moisturizes lips

Key Ingredients

Cocolatum 503

- ✓ 100% Plant-derived
- ✓ Outstanding spreadability
- ✓ Contains lauric acid
- ✓ Cruelty-free & vegan



Glyzer CT200

- ✓ 100% Plant-derived
- ✓ Soothes the skin
- ✓ Moisturizing
- ✓ Non-greasy
- ✓ High lauric acid content



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

1	Load Cocolatum 503 and heat to 80°C with constant mixing.
2	Add the rest of Phase A and mix until homogeneous.
3	Dispense the pigments and homogenize for 10 minutes at 6,000 rpm.
5	Allow mixture to cool to 75°C and add flavors and Vitamin E Acetate.
6	Immediately fill into desired containers to rapidly cool.

Specification

Appearance	Solid balm
Color	Coral
Odor	Characteristic odor

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232
☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>

PRODUCT FORMULATION

Egg Lip Balm (Vanilla Mint)

PHC-PF-23-185

This egg lip balm is made from a coconut-derived skin protectant and coconut-derived emollient that provide a moisturizing barrier on your lips. It comes in a fun egg shape with the distinct flavor of Vanilla mint.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Skin protectant	89.15
A2	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Wax	6.00
A3	Cetyl Alcohol	Cetyl alcohol	Opacifier	2.00
A4	Glyzer CT200	Caprylic/Capric/Lauric Triglycerides	Emollient	1.00
B1	Flavor		Flavor	0.80
B2	Flavor		Flavor	0.50
B3	Vitamin E Acetate	α -Tocopheryl Acetate	Antioxidant	0.50
B4	Titanium Dioxide	CI 77891	Colorant	0.05
TOTAL				100.00

Formulation Benefits

- ✓ Smooth lip feel
- ✓ Glides easily
- ✓ Leaves a healthy sheen on lips
- ✓ Coconut-derived skin protectant
- ✓ Moisturizes lips

Key Ingredients

Cocolatum 503

- ✓ 100% Plant-derived
- ✓ Petroleum-free
- ✓ Silky skin-feel
- ✓ Cruelty free and vegan
- ✓ ISO-16128: 100%



Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

1	Load Cocolatum 503 , Candelilla wax, Cetyl Alcohol and Glyzer CT200 into a single vessel and heat.
2	Continuously stir during melting until temperature reaches 65°C to 70°C and until appearance becomes homogeneous.
3	Cool down to 55°C.
4	Add in the flavors and colorants and continuously stir until homogeneous and no lumps of pigment remain.

Specification

Appearance	Semi solid balm
Color	Cream to White
Penetration, μm	40 - 60

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>



Body Wellness

Detoxify and Relax

PRODUCT FORMULATION

Coconut Butter Body Wash

PHC-PF-23-222-001

Feel your skin rich, nourished and moisturized after washing, and never worry about animal-derived ingredients in your product. This product is made from coconut derived and sustainable ingredients.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	39.80
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.20
A3	Glysoft RG	Glycerin	Humectant	2.00
A4	Xanthan Gum	Xanthan Gum	Thickener	0.20
A5	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Co-Surfactant	25.00
A6	Sufravon 890	Potassium Cocoate	Surfactant	20.00
A7	Sufamide HF850	Cocamide MEA	Foam Booster	5.00
A8	Glysoft SF	Cocoglycerides	Superfating Agent	1.00
B2	Glyzer CB100	<i>Cocos nucifera</i> (Coconut) Seed Butter	Emollient	2.00
B3	Sorbitan Oliviate	Sorbitan Oliviate	Emulsifier	1.50
B5	Pearlux EGMS	Ethylene Glycol Monostearate	Opacifier	1.50
C1	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
C2	Fragrance		Fragrance	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation made from Coconut
- ✓ Contains natural moisturizers
- ✓ Vegan formulation

Key Ingredients

Sufravon 890

- ✓ 100% plant derived surfactant made from potassium cocoate/olive.
- ✓ With built in moisturizer
- ✓ ISO 16128: 100%

NatPro 8000

- ✓ Derived from sustainable coconut oil
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Dosage at 1 – 2%
- ✓ ISO 16128: 100%

Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Stable over wide pH range
- ✓ ISO 16128: 63%

Glysoft SF

- ✓ Foam Booster and Stabilizer
- ✓ Thickener
- ✓ ISO 16128: 100%

Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Melts upon contact with skin
- ✓ ISO-16128: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

1	In a clean beaker, load water and EDTA. Start mixing.
2	In a separate container, mix glycerin and xanthan gum until become a slurry. Add into the water and EDTA mixture. Mix until homogenous.
3	Add Sufrosoft HS100 , Sufravon 890 , Suframide HF850 and Glysoft SF . Continuous mixing after each addition. Heat to 70 - 75°C.
4	Once reached the target temperature, add Glyzer CB100 , Sorbitan Oliviate and Pearlux EGMS . Mix until fully melted and homogenous. Cool down to 40 - 45°C.
5	Add NatPro 8000 and Fragrance. Mix until homogenous.
6	Fill in the desired container.

Specification

Appearance	Flowy emulsion
pH	8.30
Viscosity, mPas	2,700

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Balancing Body Oil Cake

PHC-PF-23-232

A natural intensive skin moisturizer that helps improve water retention of the skin, thus promoting skin smoothness and hydration.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CB100	<i>Cocos Nucifera</i> (Coconut) Seed Butter	Emollient	86.775
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglycerides	Emollient	3.00
A3	Hydrogenated Vegetable Oil	Hydrogenated Vegetable Oil	Thickener	4.50
A4	Candelilla Wax	<i>Euphorbia Cerifera Cera</i> (candelilla wax)	Thickener	5.50
A5	Chamomile EO	<i>Chamomilla Recutita</i> (Chamomile) Oil	Active	0.10
A6	Rosemary EO	<i>Rosmarinus Officinalis</i> (Rosemary) Leaf Oil	Active	0.10
A7	Fragrance		Fragrance	0.025
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Petroleum-free
- ✓ Waterless formulation
- ✓ Less packaging needed

Key Ingredients

Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Melts upon contact with skin
- ✓ Can be used as replacement for shea butter, cocoa butter and other emollients in creams and lotions.
- ✓ ISO-16128: 100%



Glyzer CT200

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing and suitable for sensitive skin
- ✓ ISO 16128: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

-
- 1 In a clean beaker, load **Glyzer CB100, Glyzer CT200**, Hydrogenated Vegetable Oil, and Candelilla Wax. Heat up to 75-80°C until fully melted and homogenous. Cool down to 50-60 °C with continuous mixing until the color becomes opaque.
 - 2 Add remaining ingredients. Homogenize for 2 minutes at 5,000 rpm.
 - 3 Once liquified, use an overhead mixer to continue mixing until the color turns opaque. To minimize re-crystallization, repeat homogenization for 2 minutes at 5,000 rpm.
 - 4 Fill to container.
-

Specification

Appearance	Semi-solid
Consistency, μm (Penetrometer) at 25 °C	30-40

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Sunscreen Stick

PHC-PF-23-093

This chemical sunscreen stick provides effective SPF 30 protection with a skin-feel that is lighter compared to traditional face & body stick sunscreen formulations.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT500	Modified Cocoglycerides	Emollient	20.00
A2	Glyzer CT600	Tricaprylin	Emollient	27.70
A3	Cocolatum 503	Cocoglycerides (and) <i>Euphorbia cerifera</i> (Candelilla) Wax (and) <i>Oryza sativa</i> (Rice) Bran Wax	Emollient	5.00
A4	Ozokerite Wax	Ozokerite	Thickener	8.00
A5	Modified Beeswax	<i>Cera alba</i> (and) Stearyl Stearate (and) Cetyl Palmitate (and) Paraffin	Thickener	6.00
A6	Sunflower Wax	<i>Helianthus annuus</i> (Sunflower) Seed Wax	Thickener	0.75
B1	Homosalate	Homosalate	UV Filter	10.00
B2	Octyl Salicylate	Octyl Salicylate	UV Filter	5.00
B3	Octocrylene	Octocrylene	UV Filter	10.00
B4	Avobenzene	Avobenzene	UV Filter	2.50
C1	Tapioca Starch (and) Polymethylsilsesquioxane	Tapioca Starch (and) Polymethylsilsesquioxane	Sensory Modifier	3.00
C2	Wheat Germ Oil	<i>Triticum vulgare</i> (Wheat) Germ Oil	Skincare Active	0.25
C3	Sunflower Seed Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Skincare Active	0.25
C4	Mixed Tocopherols	Tocopherol	Anti-oxidant	0.05
C5	Ferulic Acid	Ferulic Acid	Anti-oxidant	1.50
TOTAL				100.00

Formulation Benefits

- ✓ Light stick formulation
- ✓ Chemical sunscreen
- ✓ Silky skinfeel, non-greasy
- ✓ Petrolatum-free

Key Ingredients

Glyzer CT600

- ✓ Dry-oil skinfeel
- ✓ Best as carrier of fragrance and essential oils
- ✓ ISO 16128: 100%



Glyzer CT500

- ✓ Best in solubilizing UV filters and dispersing pigments and shimmers
- ✓ Moisturizing and suitable for sensitive skin
- ✓ ISO 16128: 100%



Cocolatum 503

- ✓ 100% Plant Based and Vegan
- ✓ Outstanding spreadability
- ✓ Silky skin-feel
- ✓ ISO 16128: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

-
- 1 Load A1 to A3, heat to 80-85°C with continuous mixing.

 - 2 Add the waxes and mix until homogeneous. Gently lower the temperature to 70°C.

 - 3 Add the UV filters of Phase B one by one with continuous mixing until homogeneous.

 - 4 Add Phase C and mix until homogeneous.

 - 5 At 70°C, immediately fill into the desired stick packaging and allow to set for 24 hours.
-

Specification

Appearance	Translucent solid
Color	Pale yellow
Density	0.95 – 0.99

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Upcycled Coffee Face & Body Scrub

PHC-PF-23-059

Eco-friendly face and body scrub based spent coffee ground. It contains **Ecopure LE**, a cold-processable emulsion based on caprylic/capric triglyceride. It also contains natural preservative based on NatPro 9000. It is a Caprylhydroxamic Acid based preservative containing monoglycerides of Caprylic, Capric and Lauric acid.

Phase	Ingredient	INCI	Function	%
A1	Glysoft RG	Glycerin	Humectant	2.00
A2	Xanthan Gum	Xanthan Gum	Thickener	0.20
A3	Water	Aqua	Solvent	55.30
A4	Carbopol 940	Carbomer 940	Thickener	0.50
B1	Ecopure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG – 100 Stearate	Emulsion Concentrate	20.00
B2	NatPro 9000	Glyceryl Caprate (and) Glyceryl Caprylate (and) Glyceryl Laurate (and) Caprylhydroxamic Acid	Preservative/ Emollient	1.50
B3	Fragrance		Fragrance	0.50
C1	Ground Coffee	<i>Coffea Arabica</i> Seed Powder	Exfoliant	20.00
C2	Triethanolamine	Triethanolamine	pH Modifier	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Upcycled formulation containing spent coffee ground
- ✓ Moisturizing after feel
- ✓ Smooth skin feel

Key Ingredients

Ecopure LE

- ✓ Cold-processable emulsion system
- ✓ Imparts silky and smooth skin feel
- ✓ Derived from sustainable vegetable oil
- ✓ ISO 16128: 93%

NatPro 9000

- ✓ Natural preservative
- ✓ Natural co-emulsifier and super fatting active
- ✓ Effective at pH 4.0 – 7.0
- ✓ ISO 16128: 98%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

1	In a clean container, disperse Xanthan Gum in Glysoft RG . Once completely dispersed, add water. Continue mixing until completely homogeneous.
2	Add Carbopol 940 while mixing, continue until completely dispersed.
3	In a separate container, combine Ecopure LE, NatPro 9000 and Fragrance. Mix until completely homogeneous.
4	Add ingredient B mixture to ingredient A mixture while mixing. Continue mixing until completely homogeneous
5	Add Ground Coffee, continue mixing until completely dispersed in the system. Adjust pH with Triethanolamine to desired pH.

Specification

Appearance	Brown with suspended ground coffee seed
pH (as is)	5.0 – 7.0

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Silica Sand Body Scrub

PHC-PF-23-097

Eco-friendly body scrub based on silica sand. It contains **Ecopure LE**, a cold-processable emulsion based on caprylic/capric triglyceride. It also contains natural preservative based on NatPro 9000. It is a Caprylhydroxamic Acid based preservative containing monoglycerides of Caprylic, Capric and Lauric acid.

Phase	Ingredient	INCI	Function	%
A1	Glysoft RG	Glycerin	Humectant	2.00
A2	Xanthan Gum	Xanthan Gum	Suspending Agent	0.20
A3	Water	Aqua	Diluents	55.30
A4	Carbopol 940	Carbomer 940	Thickener	0.50
B1	Ecopure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG – 100 Stearate	Emulsion Concentrate	20.00
B2	NatPro 9000	Glyceryl Caprate (and) Glyceryl Caprylate (and) Glyceryl Laurate (and) Caprylhydroxamic Acid	Preservative/ Emollient	1.50
B3	Fragrance		Fragrance	0.50
C1	Silica Sand	Silica	Exfoliant	20.00
C2	Triethanolamine	Triethanolamine	pH Modifier	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Natural scrub formulation containing silica sand
- ✓ Moisturizing after feel
- ✓ Smooth skin feel

Key Ingredients

Ecopure LE

- ✓ Cold-processable emulsion system
- ✓ Imparts silky and smooth skin feel
- ✓ Derived from sustainable vegetable oil
- ✓ ISO-16128: 93%



NatPro 9000

- ✓ Natural preservative
- ✓ Natural co-emulsifier and super fattening active
- ✓ Effective at pH 4.0 – 7.0
- ✓ ISO-16128: 98%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

1	In a clean container, disperse Xanthan Gum in Glysoft RG . Once completely disperse, add water. Continue mixing until completely homogeneous.
2	Add Carbopol 940 while mixing and continue until completely dispersed.
3	In a separate container, combine Ecopure LE, NatPro 9000 and Fragrance. Mix until completely homogeneous.
4	Add ingredient B mixture to ingredient A mixture while mixing. Continue mixing until completely homogeneous
5	Add Silica Sand, continue mixing until completely disperse in the system. Adjust pH using Triethanolamine to desired pH.

Specification

Appearance	Off-white emulsion with suspended silica sand
pH (as is)	5.0 – 7.0

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Tinted Sunscreen (Bronze Glow)

PHC-PF-23-210

This tinted sunscreen provides high color payoff while giving your protection from the sun's rays with SPF 50. It is a fully cold-process formulation that is cost-effective and energy saving.

Phase	Ingredient	INCI	Function	%
A1	Xanthan Gum	Xanthan Gum	Thickener	0.58
A2	Glysoft RG	Glycerin	Humectant	0.96
A3	Carbomer	Carbomer	Thickener	0.10
A4	Water	Aqua	Diluent	29.72
A5	Saccharide Isomerate	Saccharide Isomerate	Skincare Active	0.43
A6	Sodium Hyaluronate	Sodium Hyaluronate	Skincare Active	0.05
B1	Ecopure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate	Emulsion Concentrate	24.00
B2	Titanium Dioxide (and) Cyclopentasiloxane	Titanium Dioxide (and) Cyclopentasiloxane	UV Filter	12.50
B3	Zinc Oxide (and) Cyclopentasiloxane	Zinc Oxide (and) Cyclopentasiloxane	UV Filter	20.00
B4	Emulsier GMO	Glyceryl Oleate	Emulsifier	2.00
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.40
B6	Vitamin E	Tocopheryl Acetate	Anti-Oxidant	0.20
C1	Yellow Iron Oxide, 50%		Pigment	5.60
C2	Red Iron Oxide, 50%		Pigment	1.66
C3	Pigment Green 7		Pigment	0.80
TOTAL				100.00

Formulation Benefits

- ✓ Purely cold-process formulation
- ✓ With moisturizing skincare actives
- ✓ Uses mineral UV filters
- ✓ Used for tan skin and as a bronzer

Key Ingredients

Ecopure LE

- ✓ Cold-process emulsion concentrate
- ✓ Imparts silky and smooth skinfeel
- ✓ Produces stable emulsion formulations
- ✓ ISO 16128: 93.0%

NatPro 8000

- ✓ Prepared from highly stable saturated fatty acids
- ✓ Light color and low odor adding aesthetic appeal to end use
- ✓ High monoglyceride content of 40% for effective control of microbial organisms
- ✓ ISO 16128: 100%

Emulsier GMO

- ✓ Light color and low odor
- ✓ Available in liquid form
- ✓ Coconut-derived emulsifier
- ✓ ISO 16128: 100%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

-
- 1 In the main vessel dispense water and glycerin, then allow carbomer to swell.

 - 2 In a separate container, disperse Phase B in Ecopure LE.

 - 3 Combine Phase A and Phase B.

 - 6 Add Phase C and mix until color is homogeneous.

Specification

Appearance	Thick emulsion
Color	Brown
Solubility	Soluble in water

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Tinted Sunscreen (Warm Sand)

PHC-PF-23-210

This tinted sunscreen provides high color payoff while giving your protection from the sun's rays with SPF 50. It is a fully cold-process formulation that is cost-effective and energy saving.

Phase	Ingredient	INCI	Function	%
A1	Xanthan Gum	Xanthan Gum	Thickener	0.60
A2	Glysoft RG	Glycerin	Humectant	1.00
A3	Carbomer	Carbomer	Thickener	0.10
A4	Water	Aqua	Diluent	32.25
A5	Saccharide Isomerate	Saccharide Isomerate	Skincare Active	0.45
A6	Sodium Hyaluronate	Sodium Hyaluronate	Skincare Active	0.05
B1	Ecopure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate	Emulsion Concentrate	25.00
B2	Titanium Dioxide (and) Cyclopentasiloxane	Titanium Dioxide (and) Cyclopentasiloxane	UV Filter	12.50
B3	Zinc Oxide (and) Cyclopentasiloxane	Zinc Oxide (and) Cyclopentasiloxane	UV Filter	20.00
B4	Emulsier GMO	Glyceryl Oleate	Emulsifier	2.00
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.50
B6	Vitamin E	Tocopheryl Acetate	Anti-Oxidant	0.20
C1	Yellow Iron Oxide, 50%		Pigment	2.00
C2	Red Iron Oxide, 50%		Pigment	0.25
C3	Titanium Dioxide		Pigment	2.00
	TOTAL			100.00

Formulation Benefits

- ✓ Purely cold-process formulation
- ✓ With moisturizing skincare actives
- ✓ Uses mineral UV filters
- ✓ Used for warm-toned skin

Key Ingredients

Ecopure LE

- ✓ Cold-process emulsion concentrate
- ✓ Imparts silky and smooth skinfeel
- ✓ Produces stable emulsion formulations
- ✓ ISO 16128: 93.0%

NatPro 8000

- ✓ Prepared from highly stable saturated fatty acids
- ✓ Light color and low odor adding aesthetic appeal to end use
- ✓ High monoglyceride content of 40% for effective control of microbial organisms
- ✓ ISO 16128: 100%

Emulsier GMO

- ✓ Light color and low odor
- ✓ Available in liquid form
- ✓ Coconut-derived emulsifier
- ✓ ISO 16128: 100%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

-
- 1 In the main vessel dispense water and glycerin, then allow carbomer to swell.

 - 2 In a separate container, disperse Phase B in Ecopure LE.

 - 3 Combine Phase A and Phase B.

 - 6 Add Phase C and mix until color is homogeneous.

Specification

Appearance	Thick emulsion
Color	Warm peach
Solubility	Soluble in water

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>



Scalp and Hair

Eco-Conscious

PRODUCT FORMULATION

Hair Serum PHC-PF-23-094

This hair serum combines two unique coconut-derived emollients – Glyzer CT200 for a biocompatible oil due to its lauric acid content and Glyzer CT600 for its light & volatile sensory.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	50.00
A2	Glyzer CT600	Tricaprylin	Emollient	48.90
A3	Mixed Tocopherols	Tocopherol	Anti-oxidant	0.10
A4	Joboba Oil	<i>Simmondsia chinensis</i> (Jojoba) Oil	Haircare Active	0.10
A5	Rosehip Oil	<i>Rosa canina</i> (Rosehip) Oil	Haircare Active	0.10
A6	Wheat Germ Oil	<i>Triticum vulgare</i> (Wheat) Germ Oil	Haircare Active	0.10
A7	Fragrance		Fragrance	0.70
	TOTAL			100.00

Formulation Benefits

- ✓ Fast-absorbing
- ✓ Non-greasy
- ✓ With plant essential oils
- ✓ Petrolatum and silicone-free

Key Ingredients

Glyzer CT600

- ✓ Dry-oil skin-feel
- ✓ Best as carrier of fragrance and essential oils
- ✓ ISO 16128: 100%



Glyzer CT200

- ✓ Moisturizing and suitable for sensitive skin
- ✓ Non-greasy
- ✓ Moisturizing and suitable for sensitive skin
- ✓ ISO 16128: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 Load all ingredients from A1 to A7, continuously mixing until homogenous.
- 2 Fill into the desired container.

Specification

Appearance	Clear liquid
Color	Light yellow
Density	0.94 – 0.96

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Egg Bar Shampoo

PHC-PF-23-235

Cleanse your hair the environmentally friendly way using this bar shampoo. This formulation conserves water, while also saving on the packaging thus reducing its carbon footprint.

Phase	Ingredient	INCI	Function	%
A1	Sufravon SCI-80P	Sodium Cocoyl Isethionate	Surfactant	76.25
A2	Glyzer CB100	<i>Cocos nucifera</i> (Coconut) Seed Butter	Emollient	1.00
A3	Fragrance		Parfum	0.75
B1	Water	Aqua	Diluent	5.00
B2	Polyquaternium-10	Polyquaternium-10	Conditioning agent	0.50
B3	Suframide HF850	Cocamide MEA	Foam Booster	5.00
B4	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Co-surfactant	10.00
B5	Citric Acid	Citric Acid	pH Modifier	0.50
B6	Lavender Colorant	CI 45100 (and) CI 42090	Colorant	q.s.
B7	Aloe Vera Extract	<i>Camellia sinensis</i> (Green Tea) Leaf Extract	Antioxidant	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Deep cleansing formula
- ✓ Higher active content compared to typical bottled shampoos
- ✓ Less carbon footprint

Key Ingredients

Sufravon SCI-80P

- ✓ Exclusively derived from coconut oil
- ✓ Mild surfactant
- ✓ Hard Water Tolerant
- ✓ ISO 16128: 86%



Glyzer CB100

- ✓ Moisturizing
- ✓ Softens skin
- ✓ Naturally derived
- ✓ ISO 16128: 100%



Suframide HF850

- ✓ Foam and viscosity building
- ✓ Nitrosamine-free
- ✓ ISO 16128: 77%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

1	Mix together Sufravon SCI , Glyzer CB100 , and fragrance using a ribbon blender for uniform mixing.
2	In a small mixing vessel disperse well the polyquat-10 in water using an overhead mixer. Add Suframide HF850 , Sufrasoft HS100 and citric acid. Add to the ribbon blender and mix until well dispersed.
3	Add the remaining ingredients one at a time. Mix using a ribbon blender until a soft solid consistency is achieved.
4	Press into shape using a pneumatic press.

Specification

Appearance	Solid
pH @ 1% Aq. Soln.	4.5 – 5.5

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Conditioner Bar

PHC-PF-23-140

A silicone-free hair conditioner that exhibits good conditioning for easier combing and healthy looking hair. It is a water-free, handy and nature-friendly formulation.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CB100	<i>Cocos nucifera</i> (Coconut) Seed Butter	Emollient	q.s. to 100
A2	Cetyl Alcohol	Cetyl Alcohol	Thickener	40.00
A2	Behentrimonium Chloride	Behentrimonium Chloride	Antistatic agent	5.00
A3	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	5.00
A4	Glyzer CT600	Tricaprylin	Emollient	5.00
A5	Pigment		Pigment	q.s.
B1	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Active Ingredient	1.00
B2	Fragrance		Fragrance	1.20
B3	Vitamin E Acetate	Tocopheryl Acetate	Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Silicone-free formula
- ✓ Natural conditioning
- ✓ Easy to rinse

Key Ingredients

Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Contains lauric acid that can help reduce acne
- ✓ ISO 16128: 100%



Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Mild, suitable for sensitive and oily skin
- ✓ ISO 16128: 100%



Glyzer CT600

- ✓ Light emollient with good spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Mild, suitable for sensitive and oily skin
- ✓ ISO 16128: 100%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In a clean container, load **Glyzer CB100**, Cetyl Alcohol, Behentrimonium Chloride, **Glyzer CT100** and **Glyzer CT600**. Heat to 80°C-85°C. Mix until fully melted. Mix to cool down to 50°C - 55°C temperature.
- 2 Add pigment, making sure it is well dispersed.
- 3 Add Sunflower Oil. Mix until homogenous while maintaining the 50°C - 55°C temperature.
- 4 Add fragrance. Mix until homogenous.
- 5 Add Vitamin E. Mix until homogenous. Transfer to the desired packaging.

Specification

Appearance	Solid
Penetration	10 - 30

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>



Oral Care

Healthier Teeth & Gums

PRODUCT FORMULATION

Refreshing Natural Mouthwash

PHC-PF-23-036

No more stinging sensation while freshening your mouth. This alcohol-free mouthwash contains natural plant oils that work hand-in-hand for total oral health.

Phase	Ingredient	INCI	Function	%
A1	Polyethylene-polypropylene Glycol	Polyethylene-polypropylene Glycol	Solubilizer	3.50
A2	Polysorbate 20	Polysorbate 20	Solubilizer	3.50
A3	Glyzer CM100	Glyceryl Caprylate/Caprates (and) Glyceryl Laurate	Active	1.00
A4	Natura MCT812	Caprylic/Capric/Lauric Triglycerides	Active	1.00
A5	<i>Mentha piperita</i> (Peppermint) Oil	<i>Mentha piperita</i> (Peppermint) Oil	Flavor	1.00
A6	Methyl Salicylate	Methyl Salicylate	Antibacterial	0.50
A7	<i>Commiphora Myrrha</i> (Myrrh) Oil	<i>Commiphora Myrrha</i> (Myrrh) Oil	Active	0.10
A8	<i>Eugenia Caryophyllus</i> (Clove) Bud Oil	<i>Eugenia Caryophyllus</i> (Clove) Bud Oil	Active	0.10
A9	<i>Callitris Intratropica</i> (Blue Cypress) Oil	<i>Callitris Intratropica</i> (Blue Cypress) Oil	Active	0.10
B1	Glysoft RG	Glycerin	Humectant	10.00
B2	Water	Aqua	Diluent	79.20
TOTAL				100.00

Formulation Benefits

- ✓ Alcohol-free
- ✓ Made with natural essential oils
- ✓ With coconut-based antibacterial active

Key Ingredients

Glyzer CM100

- ✓ Low melt point, ideal in cold mix preparations
- ✓ High monoglyceride content (40%)
- ✓ ISO 16128: 100%

Natura MCT 812

- ✓ From sustainable coconuts
- ✓ Ideal carrier for flavors, vitamins and other similar nutrients
- ✓ No trans-fatty acids
- ✓ ISO 16128: 100%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In the main mixing container, combine **Glysoft RG** and water and mix until homogenous.
- 2 In a separate container, combine all ingredients in Phase A. Start heating at 70°C Mix occasionally until clear.
- 3 Remove from heat. Add Phase B to Phase A. Mix at an appropriate speed.

Specification

Appearance	Clear
pH (as is)	3.15
Viscosity	N/A

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>



Men's Grooming

Clean and Protect

PRODUCT FORMULATION

Scalp Moisturizer with SPF30

PHC-PF-23-238

Scalp moisturizer formulation that helps nourish and hydrate the scalp. It is formulated with **Glyzer CT200** and **Glyzer CT500**, a light and medium spreading emollient that is compatible with common UV sunscreen actives.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	49.00
A2	Glyzer CT500	Modified Cocoglyceride	Emollient	15.00
A3	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	Sunscreen Active	1.00
A4	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	Sunscreen Active	7.50
A5	Homosalate	Homosalate	Sunscreen Active	15.00
A6	Ethylhexyl Salicylate	Ethylhexyl Salicylate	Sunscreen Active	5.00
A7	Octocrylene	Octocrylene	Sunscreen Active	7.50

Formulation Benefits

- ✓ Moisturizes and hydrates the scalp
- ✓ Formulated with organic sunscreen to provide SPF30
- ✓ Non-greasy and non-tacky formulation.

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



Glyzer CT500

- ✓ Outstanding spreadability and non-greasy
- ✓ Derived from natural source and biodegradable
- ✓ ISO 16128: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In an appropriate container, load **Glyzer CT200** and **Glyzer CT500**. Start mixing
 - 2 While mixing, add the remaining ingredients. Continue mixing until completely homogeneous.
-

Specification

Appearance	Light yellow liquid
pH (as is)	N/A

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Shaving Cream

PHC-PF-23-239

PRODUCT DESCRIPTION

A coconut-derived shaving cream that delivers excellent foam and lubricity. It is formulated with **Sufravon SN100**, **Sufravon SCI80F** and **Sufrosoft HS100** as cleansing agents. It also contains **Glyzer CB100** as emollient for glide to prevent nicks and cuts

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	66.75
A2	Sufravon SN100	Sodium Cocoate	Co-Surfactant	5.00
A3	Sufravon SCI80F	Sodium Cocoyl Isethionate	Surfactant	15.00
A4	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Co-Surfactant	10.00
A5	Glyzer CB100	Cocos Nucifera Seed Butter	Emollient	0.50
A6	Pearlux EGMS	Glycol Stearate	Opacifier	1.00
A7	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
A8	Fragrance		Fragrance	0.75
TOTAL				100.0

Formulation Benefits

- ✓ Sulfate-free shaving cream
- ✓ White, rich and creamy foam
- ✓ With natural moisturizer, non-drying and smooth after skin feel

Key Ingredients

Sufravon SN100

- ✓ 100% Coconut Oil based soap noodles
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO-16128: 100%



Sufravon SCI80F

- ✓ 100% Coconut-based
- ✓ Excellent foaming even in hard water
- ✓ Mild to skin and eyes
- ✓ ISO-16128: 60%



Glyzer CB100

- ✓ 100% Coconut-derived
- ✓ Provides substantive and intensive moisturization
- ✓ ISO 16128: 100%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🌐 <https://natura-aeropack.com>



Procedure

- 1 Add the required amount of water. Heat at 70 – 75 degree C.
- 2 At 70 – 75 degree C, add **Sufravon SN100**, continue mixing until completely dissolve
- 3 Add **Sufravon SCI80F**, continue mixing until completely dissolve
- 4 Add **Sufrosoft HS100**, continue mixing until completely dissolve.
- 5 Add **Glyzer CB100** followed by **Pearlux EGMS**, continue mixing until completely dissolve. Turn off heating.
- 6 At 50 degree Celsius, add **NatPro 8000**, continue mixing until completely homogeneous.
- 9 At 40 degree Celsius, add Fragrance. Continue mixing until until 30 degree Celsius. Start filling to desired packaging.

Properties

Appearance	Pearlized, soft paste
Color	White to off-white
pH (10% Solution)	8.00 – 9.50

Stability Data

No stability data yet

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Oil-Based Hair Pomade

PHC-PF-22-045

Traditional hair pomade that gives you a slick, shiny hold for your hair. It is made with ingredients naturally derived from coconut oil, it moisturizes the hair shaft and scalp. It also contains lauric acid that prevents bacterial growth.

Phase	Ingredient	INCI	Function	%
A1	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	4.00
A2	Glyzer CT500	Modified Cocoglycerides	Emollient	9.80
A3	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	15.00
A4	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	55.00
A5	Glyceryl Laurate	Glyceryl Laurate	Emulsifier	2.00
A6	Castor Oil	<i>Ricinus communis</i> (Castor) Seed Oil	Emollient	14.00
B1	Vitamin E Acetate	α -Tocopheryl Acetate	Antioxidant	0.10
B2	Fragrance		Fragrance	0.10
TOTAL				100.00

Formulation Benefits

- ✓ Light hold, good shine
- ✓ Moisturizes the hair and scalp
- ✓ Derived from natural sources

Key Ingredients

Glyzer CT500

- ✓ Moisturizing
- ✓ Easy to apply on skin
- ✓ Improves shine
- ✓ ISO-16128 : 100%



Cocolatum 501

- ✓ Moisturizing
- ✓ Wide range of applications
- ✓ ISO-16128 : 100%



Glyzer CT100

- ✓ Moisturizing
- ✓ Easy to apply on skin
- ✓ Derived from natural source
- ✓ ISO-16128 : 100%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In an appropriate container, melt candelilla wax at 70°C.
- 2 Add **Cocolatum 501, Glyzer CT500, Glyzer CT100**, glyceryl laurate and castor oil, and mix until homogeneous while maintaining a temperature of 60 – 70°C.
- 3 Add Vitamin E and fragrance. Remove from heat.
- 5 At 40°C, add to intended packaging.

Specification

Appearance	Solid Wax
Color	Yellowish
Stability	Stable for 2 years at room temperature

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Beard Bar Shampoo

PHC-PF-23-237

Easy to prepare coconut beard bar shampoo based on **Sufravon SN100** and **Sufravon SCI80F**. It contains natural glycerin that acts as humectant. This is a melt and pour formulation that produces rich and creamy foam.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluents	18.00
A2	Glysoft RG	Glycerin	Humectant/ Diluents	15.00
A3	Table Sugar	Sucrose	Additive	10.00
A4	Sufravon SN100	Sodium Cocoate	Cleansing	35.00
A5	Sufravon SCI80F	Sodium Cocoyl Isethionate	Cleansing	20.00
A6	Glyzer CM100	Glyceryl Caprylate/ Glyceryl Caprate/Glyceryl Laurate	Emollient	1.00
A7	Fragrance	Fragrance	Aesthetic	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Easy to prepare “melt & pour”
- ✓ White, rich and creamy foam
- ✓ With natural moisturizer, non-drying and smooth after skin feel

Key Ingredients

Sufravon SN100

- ✓ 100% Coconut Oil based soap noodles
- ✓ Excellent cleansing, foaming and rinsability
- ✓ Biodegradable
- ✓ Vegan
- ✓ ISO-16128: 100%



Sufravon SCI80F

- ✓ 100% Coconut-based
- ✓ Excellent foaming even in hard water
- ✓ Mild to skin and eyes
- ✓ Imparts soft after feel
- ✓ ISO-16128: 60%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In a clean container, combine water, table sugar and **Glysoft RG**. Start heating and maintain temperature between 75 – 80 degree Celsius (use water bath)
- 2 At 75 degree Celsius, while mixing, add **Sufravon SN100** (powdered form). Maintain temperature until the mixture becomes homogeneous (clear, free from undissolved powder). *Adjust mixing speed to prevent excessive foaming*
- 3 Once homogeneous, add **Sufravon SCI80F**. Continue mixing until completely dissolve.
- 4 Add **Glyzer CM100**, continue mixing for 10 minutes.
- 5 After 10 minutes, turn off heating. Add Fragrance, continue mixing for 5 minutes.
- 6 After 5 minutes, pour in the desired mold. Cure for few hours.

Specification

Appearance	Opaque, solid bar
pH (1% Solution)	8.0 – 10.0

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Beard Oil PHC-PF-23-236

Beard oil formulation that helps nourishes and hydrate the beard and imparts healthier shine. It helps to hydrate the skin, reduce irritation and dryness.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	78.25
A2	Glyzer CT600	Tricaprylin	Emollient	20.00
A3	Glyzer CM100	Glyceryl Caprate (and) Glyceryl Caprylate (and) Glyceryl Laurate	Emollient	1.00
A4	Menthol Crystal	Menthol	Cooling agent	0.25
A5	Sandalwood Oil	<i>Santalum Album</i> (Sandalwood) Oil	Fragrance	0.50
	TOTAL			100.00

Formulation Benefits

- ✓ Moisturizes and hydrates the beard and the skin.
- ✓ Nourishes and conditions the beard
- ✓ Contains natural antimicrobial properties

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



Glyzer CT600

- ✓ Light emollient with good spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Mild, suitable for sensitive and oily skin
- ✓ ISO 16128: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In an appropriate container, load all the ingredients. Heat to 40-45°C until the menthol crystal fully melted.
 - 2 Continuous mixing until cool down to ambient temperature.
 - 3 Add Sandalwood Oil, continue mixing for 5 minutes or until completely homogeneous.
-

Specification

Appearance	Light yellow liquid
pH (as is)	N/A

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>



intimate Care

Pleasurable, Protective, & Pure

PRODUCT FORMULATION

pH Balanced Intimate Wash

PHC-PF-23-233

A feminine wash that is gentle and pH-balanced cleansing solution designed to maintain the intimate area's natural balance and freshness.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	66.83
A4	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	20.00
A3	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Surfactant	10.00
A4	Suframide 307	Cocamide N-Methyl MEA	Foam Booster	2.00
A5	NatPro 8000	Glyceryl Caprate (Glyceryl Caprylate (and) Glyceryl Laurate	Preservative	0.50
A6	Tea Tree Extract	<i>Melaleuca Alternifolia Leaf Oil</i> (Tea Tree oil)	Active	0.10
A7	Fragrance		Fragrance	0.05
A8	Citric Acid	Citric Acid	pH Modifier	0.52
TOTAL				100.0

Formulation Benefits

- ✓ Silicone and Sulfate-free
- ✓ Natural and mild formulation
- ✓ Contains moisturizer
- ✓ Gentle cleanser
- ✓ Skin pH

Key Ingredients

Sufrosoft SH100

- ✓ High-foaming amphoteric surfactant
- ✓ Stable over a wide pH range
- ✓ California Prop 65 compliant
- ✓ ISO 16128: 63%

Suframide 307

- ✓ Excellent foam boosting ability
- ✓ Excellent thickening effect for alkyl ether sulphate
- ✓ Easy to handle
- ✓ ISO 16128-1: 74%

NatPro 8000

- ✓ Natural preservative booster and anti-microbial active
- ✓ Natural co-emulsifier and superfatting Active
- ✓ ISO 16128: 100%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 Load water to an appropriate container. Start agitation.
- 2 Add **Sufrosoft HS100**, Sodium Lauroyl Sarcosinate, **Suframide 307** and **NatPro 8000**. Mix until clear and homogenous.
- 3 Add Tea Tree Extract and Fragrance. Mix until clear and homogenous.
- 4 Adjust pH using citric acid by gradual adding and continuous mixing. Must be homogenous.

Specification

Appearance	Clear, viscous flowy liquid
pH	5.64
Viscosity @ 25°C	1,620 mPas

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Oil-based Lubricant

PHC-PF-23-081

A natural lubricant made from coconut-based emollients the **Cocolatum 503** a plant-derived emollient base and **Glyzer CT200** has good moisturizing and natural antimicrobial properties.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Euphorbia cerifera</i> (Candelilla) Wax (and) <i>Oryza sativa</i> (Rice) Bran Wax	Emollient Base	83.00
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	15.00
A3	Strawberry (Food Flavor)		Flavor	2.00
TOTAL				100.00

Formulation Benefits

- ✓ Petrolatum-free
- ✓ Vegan cocolatum
- ✓ Mineral oil-free
- ✓ Moisturizing
- ✓ All-natural

Key Ingredients

Cocolatum 503

- ✓ 100% Plant-Based
- ✓ Outstanding spreadability and silky skin-feel
- ✓ Moisturizing
- ✓ Cruelty-free and vegan
- ✓ ISO 16128: 100%

Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In an appropriate container, load **Cocolatum 503** and **Glyzer CT200**. Heat up to 75 - 80°C. Mix until well combined.
 - 2 Lower the temperature to 55 - 60°C with constant mixing.
 - 3 Add the Flavor and mix until homogenous.
 - 4 Immediately fill into the desired container.
-

Specification

Appearance	Semi-solid balm
Color	Yellowish
Specific Gravity	0.94 - 0.96

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Sex Toy Cleaner

PHC-PF-23-234

A gentle and effective sex toy cleaner from coconut-based surfactant, ensuring thorough cleanliness without harsh chemicals. Its natural formula is ideal for maintaining hygiene and the longevity of your intimate items.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	84.35
A2	Sufrosoft HS100	Cocamidopropylamine Hydroxysultaine	Surfactant	10.00
A3	Glysoft RG	Glycerin	Humectant	5.00
A4	Sufraquat BK50	Benzalkonium Chloride	Antimicrobial Active	0.50
A5	Tea Tree Oil	<i>Melaleuca Alternifolia Leaf</i> (Tea Tree) Oil	Active	0.05
TOTAL				100.0

Formulation Benefits

- ✓ Easy to use
- ✓ Effectively cleanses
- ✓ Kills bacteria

Key Ingredients

Sufrosoft HS100

- ✓ High-foaming amphoteric surfactant
- ✓ Stable over wide pH range
- ✓ California Prop 65 Compliant
- ✓ ISO 16128: 63%

Sufraquat BK50

- ✓ Broad spectrum disinfectant
- ✓ High quaternary ammonium compound active
- ✓ Potent against bacteria, viruses and fungi
- ✓ ISO 16128: 73%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In an appropriate container, combine all ingredients one by one while mixing until homogenous.
 - 2 Transfer to an auto-foam container or any other desired container.
-

Specification

Appearance Clear liquid

pH 7.21

Viscosity @ 25°C 80 cPs

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>



Household Staples

Eco-Friendly

PRODUCT FORMULATION

Disinfecting Spray PHC-PF-23-216

Effective sanitation power that contains amine oxides, this simple formulation can be sprayed on any non-porous surface and is guaranteed to reduce pathogenic microbes.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	88.80
A2	Elotant Milcoside 150N	Decyl/Undecyl Glucoside	Surfactant	5.00
A4	Sufrosoft AO100	Cocamidopropylamine oxide	Surfactant	4.00
A5	Lactic Acid	Lactic Acid	Humectant, Antimicrobial	2.0
A7	Acetic Acid, 10%	Acetic Acid, 10%	pH modifier, antimicrobial	0.10
A6	Fragrance		Fragrance	0.50
A8	Colorant		Colorant	q.s.
	TOTAL			100.00

Formulation Benefits

- ✓ Chlorine-free formulation
- ✓ Quick-drying and streak-free
- ✓ Natural yet effective
- ✓ For all types of surfaces

Key Ingredients

Sufrosoft AO100

- ✓ Bio-Based, biodegradable and non-hazardous
- ✓ Stable over a wide pH range.
- ✓ Sulfate-free



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In an appropriately-sized mixing vessel, add each ingredient in the specified order while mixing at appropriate speed. Endpoint should be a clear solution.
-

Specification

Appearance	Clear liquid
pH	2.5-4.0

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Liquid Laundry PHC-PF-23-214

A soap-based liquid laundry that removes tough stains while protecting the fabrics. It is based on **Sufravon 874** and **Sufrasoft AO100**. It delivers excellent stain removal and easily rinse-off.

Phase	Ingredient	INCI	Function	%
A1	Glysoft RG	Glycerin	Humectant	2.00
A2	HEC	Hydroxyethyl Cellulose	Thickener	0.85
A3	Water	Aqua	Diluent	43.15
A4	EDTA	Tetrasodium EDTA	Chelating Agent	5.00
A5	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	10.00
A6	Sufravon 874	Potassium C12-C18 Cocoate	Surfactant	39.00
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Effective in removing stains and dirt
- ✓ With moisturizer, non-drying on hands if used for hand washing

Key Ingredients

Sufravon 874

- ✓ 100% plant-based material
- ✓ Excellent foaming and cleansing properties
- ✓ With built-in moisturizer
- ✓ ISO 16128: 100%



Sufrasoft AO100

- ✓ Bio-based, biodegradable and non-hazardous
- ✓ Stable over a wide pH range
- ✓ Foam stability in a wide spectrum of formulations
- ✓ ISO 16128: 89%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

-
- 1 Disperse HEC in Glysoft RG, mix until completely homogeneous.

 - 2 Add Water, continue mixing until HEC is completely disperse (free from undissolved HEC)

 - 3 Add EDTA, **Sufrosoft AO100** and **Sufravon 874**, continue mixing until completely homogeneous.
-

Specification

Appearance	Clear, viscous liquid
Color	Light yellow
pH	9.50
Viscosity, cPs	1,620

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Dishwashing Round PHC-PF-22-056

Manual dishwashing is enjoying a comeback! This coconut-soap based dishwashing bar has effective grease-cutting power and less soap scum, meaning no clogged pipes. Environmentally friendly, significantly less packaging and water-free.

Phase	Ingredient	INCI	Function	%
A1	Sufravon SN100	Sodium Cocoate	Soap Base	35.00
A2	Sodium Cocoyl Isethionate	Sodium Cocoyl Isethionate	Surfactant	54.30
A3	Sufravon 874	Potassium C12-18 Cocoate	Surfactant	5.00
A4	Water	Aqua	Diluent	5.00
A5	Fragrance		Parfum	0.50
A6	Etidronic Acid	Etidronic Acid	Chelating Agent	0.20
TOTAL				100.00

Formulation Benefits

- ✓ Zero-waste, less soap scum and less packaging needed
- ✓ Cuts through grease
- ✓ Sulfate- and paraben-free

Key Ingredients

Savonel® SN100

- ✓ 100% Plant-based material
- ✓ Excellent foaming and cleaning
- ✓ ISO-16128 : 100%

Sufravon 874

- ✓ With built-in moisturizer
- ✓ 100% Plant-based
- ✓ Sulfate-free
- ✓ ISO-16128 : 100%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

1	Mix together Sufravon SN100 , Sodium Cocoyl Isethionate and Sufravon 874 using a ribbon blender for uniform mixing.
2	In the ribbon blender, add remaining ingredients one at a time and continue mixing until endpoint is clay-like in consistency. Optional to add colorant.
3	Press into shape using a pneumatic press.

Specification

Appearance	Solid Bar
pH @ 1%	9.00
Foam Height	18

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Toilet Bowl Cleaner

PHC-PF-23-215

Introducing our eco-friendly Toilet Bowl Cleaner, sulfate-free and biodegradable for a clean conscience. This powerful formula effectively removes stains and odors, leaving your toilet bowl fresh and sparkling, while being gentle on the environment with its biodegradable ingredients.

Phase	Ingredient	INCI	Function	%
A1	Reverse Osmosis Water	Aqua	Fragrance	64.91
A2	Sodium Lauryl Sulfate (SLS Needles)	Sodium Lauryl Sulfate	Surfactant	7.50
A3	Sufrasoft AO250	Cocamidopropylamine oxide	Surfactant	5.00
A4	Elotant Milcoside 101	Caprylyl/Capryl Glucoside	Surfactant	5.00
A5	Citric Acid	Citric acid	pH modifier	4.00
A6	Tartaric Acid	Tartaric acid	Active	4.00
A7	Natrope 650	Hydroxysultaine	Hydrotrope	7.00
A8	1% Sanolin Blue AE 90	CI 42090	Colorant	0.09
A9	Cane Vinegar	Acetic acid	Active	1.50
A10	Sodium Chloride	Sodium chloride	Viscosity building	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Easy application
- ✓ Effectively remove stubborn stains
- ✓ Biodegradable and environmentally friendly formulation

Key Ingredients

Sufrasoft AO250

- ✓ Bio-Based, biodegradable and non-hazardous
- ✓ Stable over a wide pH range
- ✓ Sulfate-free
- ✓ ISO 16128-1: 94%

Natrope 650

- ✓ Exclusively derived from coconut oil
- ✓ Stable over a wide pH range.
- ✓ Preservative free

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 Mix until all ingredients are homogeneous.
-

Specification

Appearance	Thick liquid
pH	2-4
Color	Blue
Odor	Characteristic odor

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Fabric Conditioner

PHC-PF-23-144

Discover the exceptional care of our coconut-derived, antibacterial Fabric Conditioner. Imbued with the nourishing essence of coconut, it leaves your fabrics luxuriously soft, while its powerful antibacterial properties ensure a hygienic and fresh laundry experience.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Solvent	88.90
A2	Sufraquat FS 50i	Dialkylester Ammonium Methosulfate Isopropyl Alcohol	Softening active	10.00
A3	Sufraquat BK50	Benzalkonium Chloride	Preservative, Antimicrobial	0.10
A4	Fragrance		Fragrance	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Made from coconut derived ingredients
- ✓ With good softening and anti-static effects
- ✓ Cold processable formulation

Key Ingredients

Sufraquat FS 50i

- ✓ Provides Good Softening
- ✓ Anti-static and scent-retention
- ✓ Low thickening effect
- ✓ ISO 16128-1: 59%

Sufraquat BK50

- ✓ Broad-spectrum disinfectant
- ✓ Potent against bacteria, viruses and fungi
- ✓ ISO 16128: 73%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In an appropriately-sized mixing vessel, add each ingredient in the specified order while mixing at appropriate speed
-

Specification

Appearance	Opaque liquid
pH	3-4

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>